



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2690-6
Job Sheet 170764



Part No: D2690-6

Job Qty: 30 ea

Part Name: Lanyard



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/19/18

Job Tracking No:

Due Date: 2/16/18

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV B2 IPP: C C 03.04.04 Reformat; Incorporated D2690-X KJ/RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		2/15/18	0.00	0.00	Start Up Small Fab-1		FF
100	Small Fab	30 pcs		2/16/18	0.00	2.40	Small Fab-2		JAS FF
110	QC	30 pcs		2/16/18	0.00	0.00	QC5		38
120	Packaging	30 pcs		2/16/18	0.00	0.00	Packaging3-1		41 -86 (9/2/27)
130	QC21-SA	30 Ea		2/16/18	0.00	0.00	QC21		

Part Op
Descriptions: 100 - Manufacture as per Dwg D2690

DAS
21
9-00
JAN 24 2016

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
CBL-1240	Cable	30 ft (1 ea)	90-Start up Operation	
CBL-460	Loop Sleeve	60 Ea (2 ea)	90-Start up Operation	
5011252 45 5021434 15				

Part Specifications

Specifications could not be found.

Plex 1/19/18 10:24 AM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Water lot ☐ Engineering ☐ Quality ☐ Other ☐ MRB (QS1042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																							
Date : _____		Step #: _____		Job No: 170764 Start up Operation 01/23/18																							
Description Work Order Deviation 																											
Root Cause <table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:50%; border-right: 1px solid black;"> Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ </td> <td style="width:50%;"> No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ </td> </tr> </table>		Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	<table style="width:100%; border-collapse: collapse;"> <tr><td style="border-right: 1px solid black;">Pressure/Forced</td><td>☐</td></tr> <tr><td style="border-right: 1px solid black;">Bending</td><td>☐</td></tr> <tr><td style="border-right: 1px solid black;">Centre Not Concentric</td><td>☐</td></tr> <tr><td style="border-right: 1px solid black;">Cracks</td><td>☐</td></tr> <tr><td style="border-right: 1px solid black;">Crimp/Kink/Ripple/Wave</td><td>☐</td></tr> <tr><td style="border-right: 1px solid black;">Cuffs</td><td>☐</td></tr> <tr><td style="border-right: 1px solid black;">Crushing</td><td>☐</td></tr> <tr><td style="border-right: 1px solid black;">Heat Treat</td><td>☐</td></tr> <tr><td style="border-right: 1px solid black;">Wave/Twist in Tube</td><td>☐</td></tr> <tr><td style="border-right: 1px solid black;">Marks/Chatter</td><td>☐</td></tr> </table>		Pressure/Forced	☐	Bending	☐	Centre Not Concentric	☐	Cracks	☐	Crimp/Kink/Ripple/Wave	☐	Cuffs	☐	Crushing	☐	Heat Treat	☐	Wave/Twist in Tube	☐	Marks/Chatter	☐	Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaeo.com www.dartaerospace.com	
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